## Distinctive Characteristics

Sealed construction prevents contact contamination and allows automated soldering and cleaning.
$.244^{\prime \prime}(6.2 \mathrm{~mm})$ square body allows compact mounting.

Heat tolerant resin used for actuator and base meets UL flammability rating of $94 \mathrm{~V}-0$ and maintains switch reliability through vapor phase and infrared convection reflow soldering.

Dome contact gives crisp tactile feedback to positively indicate circuit transfer and assures high reliability and long life -
 more than 100,000 operations.

Gull-winged terminals ensure mechanical stability during soldering and simplify solder joint inspection.

Insert molded terminals lock out flux, solvents, and other contaminants.

Packaged in tape-reel or partitioned tray. Tape-reel packaging meets EIA-481-2 Standard.

Coplanarity: all considered surfaces must lie between two parallel planes that are a maximum distance apart of $.0059^{\prime \prime}(0.15 \mathrm{~mm})$. (Additional coplanarity details in Terms and Acronyms in the Supplement section.)

# General Specifications 

Electrical Capacity (Resistive Load)<br>Low Level: $\quad 50 \mathrm{~mA} @ 24 \mathrm{~V}$ DC maximum

## Other Ratings

Contact Resistance: 100 milliohms maximum
Insulation Resistance:
Dielectric Strength:
Mechanical Life:
Electrical Life:
Nominal Operating Force:
100 megohms minimum @ 250V DC
250V AC minimum between contacts \& between contacts \& case for 1 minute minimum
100,000 operations minimum
100,000 operations minimum
Total Travel: $\quad .010^{\prime \prime}(.250 \mathrm{~mm})$

## Materials \& Finishes

Actuator
Case:
Glass fiber reinforced polyamide (UL94V-0)
Stainless steel
Seal: Polytetrafluoroethylene
Base: Polyphthalamide (UL94V-0)
Movable Contacts: Beryllium copper with silver plating
Stationary Contacts: Brass with silver plating
Terminals: Brass with silver plating

## Environmental Data

Operating Temperature Range:
Humidity:
Vibration:
$-25^{\circ} \mathrm{C}$ through $+70^{\circ} \mathrm{C}\left(-13^{\circ} \mathrm{F}\right.$ through $\left.+158^{\circ} \mathrm{F}\right)$
$90 \sim 95 \%$ humidity for 96 hours @ $40^{\circ} \mathrm{C}\left(104^{\circ} \mathrm{F}\right)$
$10 \sim 55 \mathrm{~Hz}$ with peak-to-peak amplitude of 1.5 mm traversing the frequency range \& returning in 1 minute; 3 right angled directions for 2 hours
Shock: $50 \mathrm{G}\left(490 \mathrm{~m} / \mathrm{s}^{2}\right)$ acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

## Processing

$$
\begin{array}{ll}
\text { Soldering: } & \text { Reflow Soldering Recommended. See Profile A in Supplement section. } \\
& \text { Manual Soldering: See Profile A in Supplement section. } \\
\text { Cleaning: } & \text { Automated cleaning. See Cleaning Specifications in Supplement section. }
\end{array}
$$

## Standards \& Certifications

Flammability Standards:
UL Recognition
or CSA Certification:

## UL94V-0 actuator \& base

The CB3 Series tactiles have not been tested for UL recognition or CSA certification.
These switches are designed for use in a low-voltage, low-current, logic-level circuit. When used as intended in a logic-level circuit, the results do not produce hazardous energy.

## TYPICAL SWITCH ORDERING EXAMPLE



## DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

CB315FP


| POLE \& CIRCUIT |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Actuator Position ( ) = Momentary |  | Switch Throw \& Schematic |  |
| Pole | Model | Normal | Down | SPST | Note: Terminal numbers are not actually on switch. |
| SP | CB315 | OFF | (ON) |  |  |

## TYPICAL SWITCH DIMENSIONS

## Single Pole • Single Throw



CB315FP

## PACKAGING

## R <br> Tape-Reel (packaged to EIA-481-2 standard)

Switches must be ordered in 1,000 -piece increments when tape-reel packaging is selected.



## Partitioned Tray

If less than 1,000 pieces are ordered, the switches are packaged in a partitioned tray. No code is required.


Tape-Reel Dimensions \& Specifications
Each tape-reel of 1,050 pockets contains 1,000 switches
Minimum Leader Length: $16.54^{\prime \prime}$ ( 420 mm ) Minimum Trailer Length: $7.09^{\prime \prime}$ ( 180 mm )


KEYBOARD MATRIX

Common Bus Matrix


Blue $=$ PCB Trace, Black $=$ Switch Circuit
These single pole, single throw switches can be used in a keyboard matrix and, using strapped terminals, achieve a common bus electrical configuration on a single-sided PC board.

X-Y Matrix


| PC Terminations |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 1 | 2 | 3 | 4 | 5 | 6 |  |
|  | 1 | $\bigcirc$ |  |  |  | $\bigcirc$ |  |  |
|  | 2 | - |  |  | $\bigcirc$ |  |  |  |
| os | 3 | $\bigcirc$ |  | $\bigcirc$ |  |  |  |  |
| $\left\|\begin{array}{c} 0 \\ - \end{array}\right\|$ | 4 |  | $\bigcirc$ |  |  | $\bigcirc$ |  |  |
| $\cup$ | 5 |  | - |  | $\bigcirc$ |  |  |  |
| $1 \geq 1$ | 6 |  | $\bigcirc$ | $\bigcirc$ |  |  |  |  |
| $\cdots$ | 7 |  |  |  |  | , | $\bigcirc$ |  |
|  | 8 |  |  |  | $\bigcirc$ |  | $\bigcirc$ |  |
| $\checkmark$ | 9 |  |  | $\bigcirc$ |  |  | $\bigcirc$ |  |
| $\bigcirc$ |  |  |  |  |  |  |  |  |
| $\checkmark$ | 0 |  |  |  | - |  |  |  |
|  | A |  |  |  |  | $\bigcirc$ |  |  |
|  | B |  |  | $\bigcirc$ |  |  |  | $\bigcirc$ |
| $\bigcirc=0 \mathrm{~N}$ |  |  |  |  |  |  |  |  |

Blue $=$ PCB Trace, Black $=$ Switch Circuit
These single pole, single throw switches can be arranged on a single-sided PC board matrix with strapped terminals to achieve an X-Y type electrical interconnection.

